

## Supplier Details

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**Supplier name:** Heligear Acquisition Co. d/b/a Northstar Aerospace (Phoenix) **Active Suppliers:**  
True **Audit Program:** Nadcap

**Heligear Acquisition Co. d/b/a Northstar Aerospace (Phoenix),** 401 S 36th St, Phoenix,  
Arizona85034, United States

Phone: 602-914-4616, Fax: 602-275-1071

-- is linked through Main-Satellite relationship to

[Northstar Aerospace \(D-Velco Manufacturing of Arizona, Inc.\),](#) 300 S 23rd St, Phoenix,  
Arizona85034-2500, United States

The location reflects the Supplier's current location and may not reflect the accredited address if the supplier has moved. The accredited locations are displayed with the accreditation below.

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**WLD** (Welding)

**Issue Date**

**Expiry Date**

**Heligear Acquisition Co. d/b/a Northstar Aerospace (Phoenix),** 401 S 36th St, Phoenix,  
Arizona85034, United States

20-Aug-14

31-Oct-16

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**Supplier has merit for above audit**

AC7110/12S Rev E - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used before 11 January 2015)

↳U1 Honeywell

↳U11 The Boeing Company

AC7110/12 Rev E - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

↳Baseline (All audits)

AC7110/5 Rev H - Nadcap Audit Criteria for Fusion Welding

↳Supplement F – Filler Materials (Additional requirements)

↳Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

↳Baseline (All audits)

↳Supplement J – Tack Welding (Additional requirements)

AC7110/5S Rev C - Nadcap Supplemental Audit Criteria for Fusion Welding (to be used on audits before 11 January 2015)

↳U11 The Boeing Company

↳U1 Honeywell

AC7110 Rev E - Nadcap Audit Criteria for Welding/Brazing

**Note:** The specifications referenced herein have been submitted by the supplier as applicable to the audit scope. The audit process includes a sample of job audits from the listed specifications to verify compliance to defined requirements. Verification that the requirements of any given specification have been met by a supplier is not assured, subject to the constraints of the audit sample.

