

Supplier Details

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Supplier name: Heligear Acquisition Co. d/b/a Northstar Aerospace (Phoenix) **Active Suppliers:**
True **Audit Program:** Nadcap

Heligear Acquisition Co. d/b/a Northstar Aerospace (Phoenix), 401 S 36th St, Phoenix, Arizona85034, United States

Phone: 602-914-4616, Fax: 602-275-1071

-- is linked through Main-Satellite relationship to

[Northstar Aerospace \(D-Velco Manufacturing of Arizona, Inc.\),](#) 300 S 23rd St, Phoenix, Arizona85034-2500, United States

The location reflects the Supplier's current location and may not reflect the accredited address if the supplier has moved. The accredited locations are displayed with the accreditation below.

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CP (Chemical Processing)

Issue Date

Expiry Date

Heligear Acquisition Co. d/b/a Northstar Aerospace (Phoenix), 401 S 36th St, Phoenix, Arizona85034, United States

16-Oct-14

31-Oct-15

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AC7108/2 Rev C - Nadcap Audit Criteria for Etch Processes (Blue Etch Anodize, Local, Macrostructure, Nital/Temper, Pre-Penetrant) (to be used on audits before 19 October 2014)

↳ Pre-Penetrant Etch

↳ Solution Analysis Performed On Site in Support of Etch Processes

AC7108 Rev F - Nadcap Audit Criteria for Chemical Processing (to be used on audits before 19 October 2014)

↳ ETCH AS A PREPARATION FOR NDT (AC7108/2 MUST ALSO BE SELECTED)

↳ ANODIZING (NOT FOR METAL BOND)

↳ Anodize Magnesium

↳ Other Anodize Magnesium

↳ Testing Performed Internally In Support of the Chemical Process Accreditation

↳ B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108

↳ Solution Analysis In Support of AC7108

↳ B16 – Coating Thickness Measurement In Support of AC7108

↳ B14 – Conductivity Testing In Support of AC7108

↳ Ovens Used at a Set Point of 250°F or Below

↳ ELECTROPOLISHING

↳ Nickel & Cobalt Alloys

↳ CONVERSION COATING

↳ Aluminum

↳ (info only)MIL-C-5541

↳ Other Aluminum

↳ (info only)MIL-DTL-5541

↳ Magnesium

↳ Other Magnesium

↳ (info only)AMS-M-3171

Note: The specifications referenced herein have been submitted by the supplier as applicable to the audit scope. The audit process includes a sample of job audits from the listed specifications to verify compliance to defined requirements. Verification that the requirements of any given specification have been met by a supplier is not assured, subject to the constraints of the audit sample.